



Dart Aerospace Ltd.
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K6A 1K7
Canada

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003428

D412-704-011
Job Sheet 178025



Part No: D412-704-011

Job Qty: 1 ea

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 21-22 IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF IPP Rev:C IPP REV:E 12.05.10 per ECN 12-583 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/30/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 25 2018
110	Packaging	1 pcs		5/30/18	0.00	0.00	Packaging1-4		MAY 25 2018
120	QC	1 pcs		5/30/18	0.00	0.00	QC4		
125	DC	1 pcs		5/30/18	0.00	0.00	DC		
130	Packaging	1 pcs		5/30/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		5/30/18	0.00	0.00	QC21		MAY 20 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D412-704-011 CHG003
Descriptions: 130 - Identify and pack for shipping as per PPP D412-704-011 Location : FG 018

9-89
sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3207-11	Bracket	1 Ea (1 ea)	90-Start up Operation	5043668
D3207-5	Bracket	1 Ea (1 ea)	90-Start up Operation	F162444
D3207-7	Packer	1 Ea (1 ea)	90-Start up Operation	F145451
D3208-1	Doubler	1 Ea (1 ea)	90-Start up Operation	F162424
D3208-11	Filler	1 Ea (1 ea)	90-Start up Operation	F162364
D3208-3	Pedal Mount Angle	1 Ea (1 ea)	90-Start up Operation	F162491
D3208-7	Filler	1 Ea (1 ea)	90-Start up Operation	F163465
D3208-9	Doubler	1 Ea (1 ea)	90-Start up Operation	5043661
D3214-1	Decal	1 Ea (1 ea)	90-Start up Operation	5043606
D412-704-041	Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	5073305
D412-704-045	Cable Assembly	1 Ea (1 ea)	90-Start up Operation	5064865
MS21919-DG5	Clamp	4 Ea (4 ea)	90-Start up Operation	5041536

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3207-11	1	18	0
	D3207-5	1	9	0
	D3207-7	1	33	0
	D3208-1	1	6	0
	D3208-11	1	14	0
	D3208-3	1	8	0
	D3208-7	1	5	0
	D3208-9	1	13	0
	D3214-1	1	16	0
	D412-704-041	1	2	0
	D412-704-045	1	3	0
	MS21919-DG5	4	22	0

Part Specifications

Specifications could not be found.

Plex 5/25/18 8:14 AM dart.lacelle.linda



Container No: S074640



Part: D412-704-011

Job No: 178025

Serial No/Batch: S074640

Revision: E

Inspector:

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Date: 05/25/18

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
		1					D3206-3	PEDAL ARM
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
1		1					D3208-11	FILLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1	1	1	AN3-10A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT